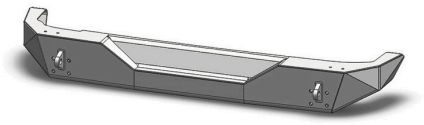
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Rear Bumper Install Instructions

'07–'18 Jeep Wrangler JK & Wrangler JK Unlimited



These instructions cover the UCF steel and aluminum JK rear bumpers. Both install the same way: two sub pieces bolt to the frame rails first, then the bumper shell bolts to them.

Included: bumper shell, (2) sub pieces, (2) threaded inner frame plates, (8) 1/2"-13 x 1 1/2" bolts with washers (frame), and (8) 1/2"-13 bolts and nuts (shell to sub pieces, at the D-ring mounts).

Finish: ships raw. Paint the steel parts before you install them to prevent rust. An aluminum shell can be left raw.

Before you begin

Support the vehicle on jack stands so you have a safe place to work underneath. Set the parking brake, and put an automatic transmission in Park or a manual transmission in gear. Read these instructions all the way through before you start, and call us with any questions. Under Cover Fabworks assumes no liability for accidents from the use (proper or improper) of these instructions.

Installation

1. Paint the steel parts and let them dry fully.
2. Remove the factory rear bumper, the factory hitch and any tow hooks.
3. Slide a threaded inner frame plate inside each frame rail. The plates and sub pieces sandwich the frame.
4. Hold a sub piece against each frame rail and install (4) 1/2"-13 x 1 1/2" bolts with washers per side, through the frame into the threaded plate: (2) on the outside of the frame rail and (2) on the bottom. Snug them.
5. Lift the bumper shell into place and bolt it to the sub pieces with the (8) 1/2"-13 bolts and nuts, (4) per side at the D-ring mounts.
6. Check that the shell sits evenly side to side, then tighten all the bolts to 55 ft-lb.

That's it. Thanks for choosing Under Cover Fabworks. Call or email us with any questions.