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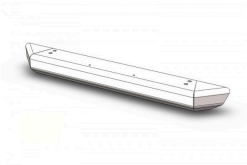
Front Bumper Install Instructions

'97–'06 Jeep Wrangler TJ & '04–'06 Wrangler Unlimited LJ



These instructions cover the UCF TJ/LJ front bumpers: standard, frame-width and Ultra-High Clearance, in steel or aluminum. They bolt on in the factory bumper location with the factory hardware.

Hardware: reuse the factory bumper bolts. No hardware is included.

Finish: ships bare. Paint a steel bumper before you install it to prevent rust. An aluminum bumper can be left raw.

> **Optional winch plate (standard and frame-width):** the winch plate sits on top of the bumper and is sandwiched under the factory bolts, so the factory hardware holds the bumper and winch plate to the frame together.
>
> **Ultra-High Clearance:** mounts to the bottom of the frame in the factory location and to the top of the frame with (4) factory bolts, (2) of which are the factory sway bar bushing bolts. It won't let you use the factory sway bar or anything that mounts in that spot; it's meant for a sway bar that mounts through the front cross-member, such as the Currie Anti-Rock.

Before you begin

Support the vehicle safely and set the parking brake. Put an automatic transmission in Park or a manual transmission in gear. Disconnect the battery before unplugging any wiring. Read these instructions all the way through before you start, and call us with any questions. Under Cover Fabworks assumes no liability for accidents from the use (proper or improper) of these instructions.

Installation

1. Paint a steel bumper (and a steel winch plate) and let it dry fully.
2. Unplug and remove the fog lights. Remove the factory tow hooks and the factory bumper, and save the factory bolts.
3. **Standard or frame-width:** hold the bumper in the factory location. If you have the winch plate, set it on top of the bumper. Install the factory bolts through the winch plate (if used) and bumper into the frame.
   Ultra-High Clearance: bolt the bumper to the bottom of the frame in the factory location with the factory bolts, and to the top of the frame with the (4) factory bolts, including the (2) sway bar bushing bolts.
4. Check that the bumper sits evenly, then tighten the factory bolts to factory specifications.
5. Reconnect the battery.

That's it. Thanks for choosing Under Cover Fabworks. Call or email us with any questions.